

5/23

SPLIT

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	23241 A
<b>Description:</b> Saddle Kit for: D412-652-011/021 and D205-594-011/013/015	<b>Part Number:</b>	K10004
	<b>Qty:</b>	2

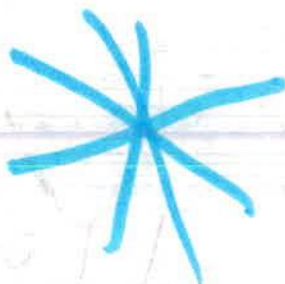
Step	Location	Procedure	By	Date	Qty																																																																												
1	EXPEDITING	Issue Work Order <i>RF 03.06.06 RF 02.11.21</i> <i>B412-652-021</i>	AP	05/05/10	2																																																																												
2	EXPEDITING	Photocopy paper work for D412-652-041, D412-658-021, & D205-594-011, -013, <del>-015</del> , & K10004, and labels per PPP K10004 <b>CHG003</b> <i>CAG002 RF 02.11.21</i> <i># 02.11.21 WK 2108</i>	DH	05.06.19	21																																																																												
3	STORES	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>2</td><td>D205-641-011</td><td>GHW Kit ✓</td><td>B23348</td></tr><tr><td>32</td><td>D2570</td><td>Bushing ✓</td><td><del>B23348</del> B22788B</td></tr><tr><td>2</td><td>D2968-041</td><td>Tow Ring ✓</td><td>B20929/B21020</td></tr><tr><td>2</td><td>D5951</td><td>Saddle ✓</td><td>B23528B</td></tr><tr><td>2</td><td>D5953</td><td>Saddle ✓</td><td>B23529B</td></tr><tr><td>2</td><td>D5955</td><td>Saddle ✓</td><td>B23530</td></tr><tr><td>2</td><td>D5957</td><td>Saddle ✓</td><td>B23531</td></tr><tr><td>16</td><td>AN4-51A</td><td>Bolt</td><td>M17243</td></tr><tr><td>32</td><td>AN5-15A</td><td>Bolt</td><td>M15992</td></tr><tr><td>2</td><td>AN5-36A ✓</td><td>Bolt</td><td>M10572</td></tr><tr><td>2</td><td>AN5-42A ✓</td><td>Bolt</td><td>M16762</td></tr><tr><td>2</td><td>AN5-43A ✓</td><td>Bolt</td><td>M16366</td></tr><tr><td>2</td><td>AN5-45A ✓</td><td>Bolt</td><td>M13876</td></tr><tr><td>18</td><td>MS21042L4 ✓</td><td>Nut (or MS21042-4)</td><td>M15924</td></tr><tr><td>40</td><td>MS21042L5 ✓</td><td>Nut (or MS21042-5)</td><td>M16822</td></tr><tr><td>80</td><td>AN960JD516 ✓</td><td>Washer</td><td>M16527</td></tr><tr><td>2</td><td>AN970-4 ✓</td><td>Washer</td><td>M16895</td></tr><tr><td>1</td><td colspan="2">Document package from Step 2</td><td>✓</td></tr></tbody></table>	Qty	Part Number	Description	Batch	2	D205-641-011	GHW Kit ✓	B23348	32	D2570	Bushing ✓	<del>B23348</del> B22788B	2	D2968-041	Tow Ring ✓	B20929/B21020	2	D5951	Saddle ✓	B23528B	2	D5953	Saddle ✓	B23529B	2	D5955	Saddle ✓	B23530	2	D5957	Saddle ✓	B23531	16	AN4-51A	Bolt	M17243	32	AN5-15A	Bolt	M15992	2	AN5-36A ✓	Bolt	M10572	2	AN5-42A ✓	Bolt	M16762	2	AN5-43A ✓	Bolt	M16366	2	AN5-45A ✓	Bolt	M13876	18	MS21042L4 ✓	Nut (or MS21042-4)	M15924	40	MS21042L5 ✓	Nut (or MS21042-5)	M16822	80	AN960JD516 ✓	Washer	M16527	2	AN970-4 ✓	Washer	M16895	1	Document package from Step 2		✓	DL	05/06/17	1
Qty	Part Number	Description	Batch																																																																														
2	D205-641-011	GHW Kit ✓	B23348																																																																														
32	D2570	Bushing ✓	<del>B23348</del> B22788B																																																																														
2	D2968-041	Tow Ring ✓	B20929/B21020																																																																														
2	D5951	Saddle ✓	B23528B																																																																														
2	D5953	Saddle ✓	B23529B																																																																														
2	D5955	Saddle ✓	B23530																																																																														
2	D5957	Saddle ✓	B23531																																																																														
16	AN4-51A	Bolt	M17243																																																																														
32	AN5-15A	Bolt	M15992																																																																														
2	AN5-36A ✓	Bolt	M10572																																																																														
2	AN5-42A ✓	Bolt	M16762																																																																														
2	AN5-43A ✓	Bolt	M16366																																																																														
2	AN5-45A ✓	Bolt	M13876																																																																														
18	MS21042L4 ✓	Nut (or MS21042-4)	M15924																																																																														
40	MS21042L5 ✓	Nut (or MS21042-5)	M16822																																																																														
80	AN960JD516 ✓	Washer	M16527																																																																														
2	AN970-4 ✓	Washer	M16895																																																																														
1	Document package from Step 2		✓																																																																														
4	QC	Inspect Level 4	CL	05/06/17	1																																																																												
5	STORES	Package as per PPP K10004 <i>REV.D</i>	CL	05/06/17	1																																																																												
6	EXPEDITING	Close Work Order Cost / part <i>1801.82 sur 05/09/15</i> ①	AP	05.06.17	1																																																																												

1734.45

Rev	Date	Change	Revised by	Approved
A	99.06.03	New Issue	DM	
B	00.06.26	Revised per ENC 296 new dwg K10004 rev. A	EC	
C	02.04.11	Added change 003	NG	02-04-11

RELEASED

02/04/11



BZ  
5.6.17

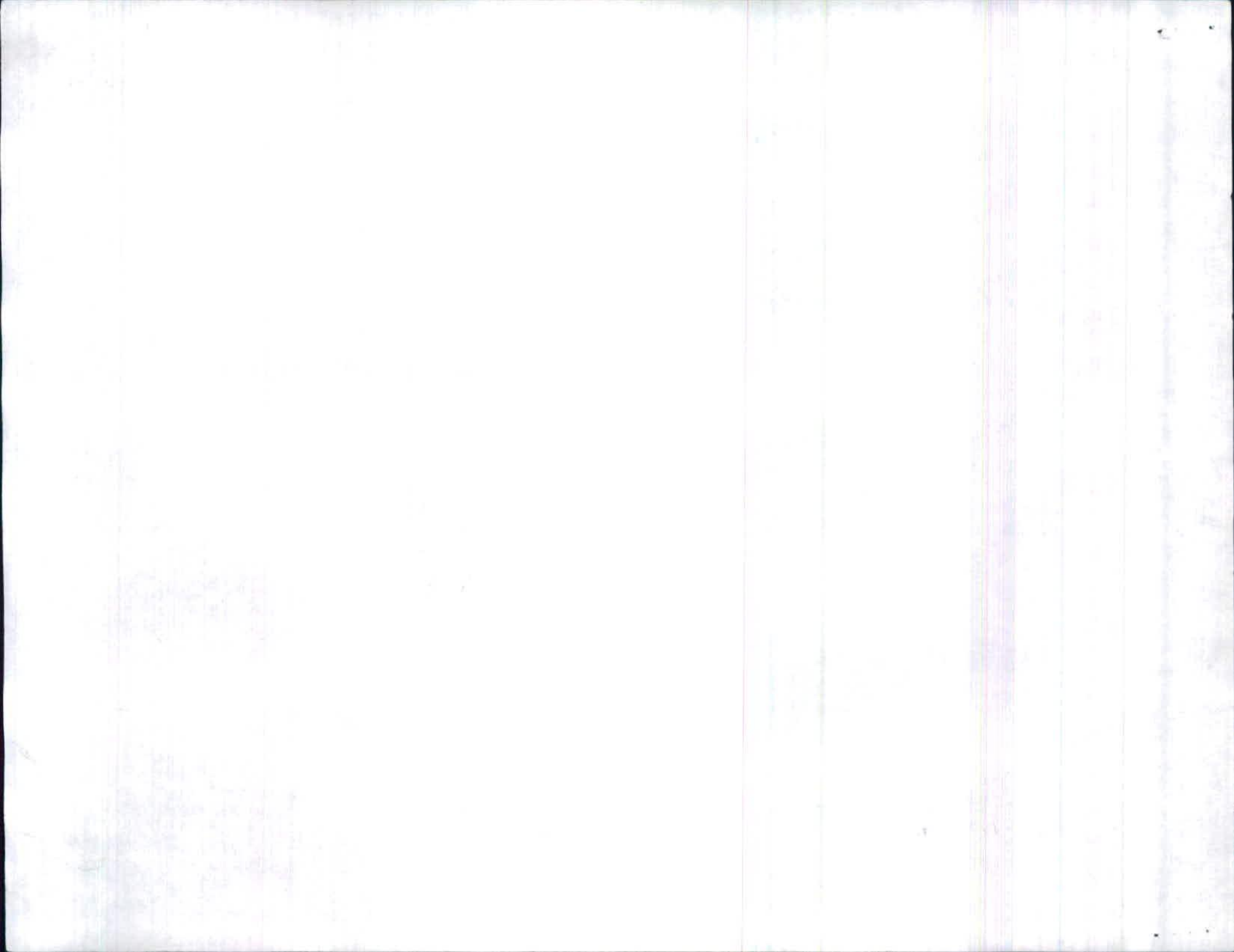
W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:  Date: 05/09/15

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_





# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

May 09, 2005  
02:16 pm

Work Order No : 0023241

Project Name : K10004

Project For : WK523

Work Order Type : Main

Main WO Number :

House Part Number : \*K10004

Description : Saddle Kit Extra High

Manufactured : Yes

Amount Req'd : 2

Amount Done : 0

Start Date : 05-09-05

Est Finish Date : 06-05-05

Act Finish Date :

Drawings Req'd : No

Ok for Approval :

Approval Rec'd :

Department Code:

Burden Flags : NNNNNNNN

WO Status : Open

Invoice State : Not Invoiced

Invoice Date :

Invoice Number :

Invoice Amount : 0.00

Order Entry No :

OE Value : 0.00

Est Mark Up : 0.000%

Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00